

82588

April-03-12 10:36:08 AM

Accept

N900040100

Setup Start ***NS1***

Stop *NS2*

Cust Item ID:

?

2

Customer:

Reference:

Date: 12/04/03 Tooling:

Date:

Run Start *NR1*

Date: _____ SPC (Y/N): _____

Date:

Stop ***NR2***

Draw Nbr	Revision Nbr
D350-616	E

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness:

0.00

120

QC

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82588***82588***

Page 2

April-03-12 10:36:08 AM

Item ID: D350-616-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Deck Plate

Stop ***NS2***

Start Date: 03/04/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 17/04/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: _____

PPP Rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

32

12/7/16

MF 12/07/16

MF 12-07-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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82588

D350-616-015

Required Date: 17/04/2012

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
IPP Rev:D Add D3494-1 05-12-05 JLM
IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 *AN960.ID10*	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	2030			
Washer									**			11/21/24	
D2344 *D2344*		Manufactured	No			110	Each	7.0000	1	23			
Litter Deck Plate, 350									**	B81417 SP			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224		7							
				79303		4							
				79473		3							
D2348 *D2348*		Manufactured	No			110	Each	2.0000	4	812			
Wearplate									**	B85611 SP			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		2							
				75081		2							
D2353 *D2353*		Manufactured	No			110	Each	11.0000	1	23			
Stiffener									**	B84214 SP			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				12-7-16	
				ST224		1							
				58426		1							
				ST225		10							
				79474		10							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 82588

82588

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

S₄₃ D2364
D2364
Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 3.0000

** 0 23x B81422 8p

Location Loc Qty Loc Code

ST224 3
79340 3

S₄₃ D2365
D2365
Wearplate

Manufactured No 110 Each 17.0000

** 2 4 B85781 8p

Location Loc Qty Loc Code

ST008 17
73456 17

S₄₃ D2369-1
D2369-1
Deck Plate Locator Brackets

Manufactured No 110 Each 4.0000

** 0 23x B84224 8p

Location Loc Qty Loc Code

ST241B 4
76078 4

S₄₃ D2369-3
D2369-3
Deck Plate Locator Brackets

Manufactured No 110 Each 3.0000

** 0 73 B84228 8p
85973 1x

Location Loc Qty Loc Code

ST241A 3
75247 3

S₄₃ D3494-1
D3494-1
Stub Cover

Manufactured No 110 Each 7.0000

** 1 23x B81420 8p

Location Loc Qty Loc Code

ST224 7
69187 7

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

Page 3

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Work Order ID: 82588

82588

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5 Purchased No

110 Each

5,022.000

25

50

MS20426AD4-5

Rivet

**

Location

Loc Qty

Loc Code

ST317

5022

6874

5022

110

Each

1,820.000

25

50

MS20426AD4-6

Purchased

No

MS20426AD4-6

Rivet

**

Location

Loc Qty

Loc Code

ST317

1820

110139

187

118510

853

119436

780

110

Each

1,095.000

6

12

MS20426AD5-7

Purchased

No

MS20426AD5-7

Rivet

**

Location

Loc Qty

Loc Code

ST318

1095

101340

1025

7681

70

110

Each

1,195.000

6

12

MS20426AD5-8

Purchased

No

MS20426AD5-8

Rivet

**

Location

Loc Qty

Loc Code

ST318

1195

4533

1195

April-03-12 10:36:12 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 4

Work Order ID: 82588

Parent Item: D350-616-015

Parent Item Name: Deck Plate

82588

D350-616-015

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2 Purchased

No

110

Each

123.0000

30

MS20601-AD4W2

Rivet

**

M121283

Location

Loc Qty

Loc Code

ST321

50

121255

50

ST322

73

119232

73

MS20601-AD4W3 Purchased

No

110

Each

2,172.000

30

60

MS20601-AD4W3

Rivet

**

SD

Location

Loc Qty

Loc Code

ST321

2172

114538

2172

MS21042L3 Purchased

No

110

Each

2,461.000

6

12

MS21042L3

Nut

**

M121444

12/7/16SD

Location

Loc Qty

Loc Code

ST300

2461

117441

16

117885

32

118451

5

118927

3

119017

2179

119075

166

121162

60

April-03-12 10:36:13 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

April-03-12 10:36:13 AM

Page 5

Work Order ID: 82588

82588

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

142.0000

MS24693-C273

Screw

**

Location

Loc Qty

Loc Code

ST310

142

114752

17

120308

25

121060

100

MS24693-C48

Purchased

No

110

Each

192.0000

MS24693-C48

Screw

**

Location

Loc Qty

Loc Code

ST308

92

120308

92

ST310

100

121060

100

MS35207-264

Purchased

No

110

Each

39.0000

MS35207-264

Screw

**

Location

Loc Qty

Loc Code

ST295

39

119232

39

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	